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## UphillSport catalog items are NOS stock supported moq 1 pair



## **STORY AND VALUES**

### **UPHILLSPORT STORY**

UphillSport<sup>®</sup> is an innovative outdoor lifestyle brand from Tampere, Finland. The Tampere area has over 200 years of quality textile manufacturing know-how. Sukkamestarit Ltd is the company behind UphillSport<sup>®</sup> brand, manufacturing socks in Finland since 1996.

We have a long term history and know-how for manufacturing high quality performance socks for cold and moist conditions. We had a desire to export our products outside of Finland. We understand that we have great quality products for the Finnish subarctic climate and its people. After realizing that a subarctic climate was in other parts of the world as well: uphills and on higher grounds, the UphillSport<sup>®</sup> brand was born in 2014.

The UphillSport<sup>®</sup> brand is founded on the innovation of the Multi-layer system. By using our Multi-layer system, we can make a warm sock, however thin in thickness. Different materials have unique properties and functions that can be beneficial with the Multi-layer system. The main benefits are breathability, moisture control, durability and warmth. UphillSport<sup>®</sup> socks are ideal for active outdoor and performance sports people.

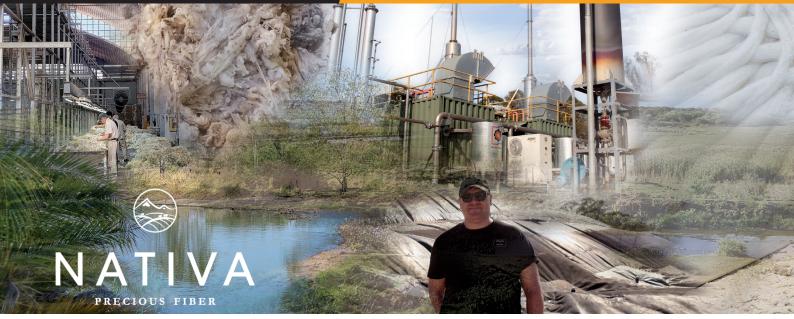
UphillSport<sup>®</sup> is passionately committed to continue their technical innovations and further develop with their high-quality manufacturing know-how along with sustainable way.

In 2023 UphillSport socks are sold all over Europe; Austria, Belgium, Denmark, Estonia, Finland, France, Germany, Italy, Latvia, Poland, Slovenia, Sweden, Switzerland, Spain, The Netherlands and UK. Outside Europe our products are sold in Israel, USA, Canada, Hong Kong and Taiwan.

### UPHILLSPORT CORE VALUES



## NATIVA PROTOCOL



## LETS CARE TOGETHER

### **1. ANIMAL WELLFARE**

- Behaviour, animal handling and health, feeding, sheep breeding
- NATIVA Protocol educates and help farms for better wellfare
- MULESING METHOD IS PROHIBITED

### 2. SAVE WATER

- Wool processing uses only rain water, after the process water is cleaned and 90% is released back to nature circulation
- Biodegradable washing process
- Chlorine free process for wool superwash

### 3. COMMITMENT TO WHOLE SUPPLY CHAIN

- Long term supplier relationships. Orders for suppliers from 6-24 months for stable demand of raw materials. Transparency helps with investments and planning
- Care of Suppliers employees as our own

### 4. COMMITMENT TO CUSTOMERS

- Collection in stock service minimizes over purchasing. Continues collections avoid end of lines
- Durability saves raw material, energy, environment and prevent risks
- Together with our farms and NATIVA<sup>™</sup> we can commit to availability for the merino wool

### **UPHILLSPORT NATIVA MERINO WOOL ORIGIN**

Sheep Farms: Uruguay, Salto, La Magdalena Farm Washing and Combing: Uruguay, by Lanas Trinidad Spinning and dyeing: Czech and Austria by Schoeller Spinning Group & Italy, Romania by Filivivi

Socks production, Finland by Sukkamestarit Oy factory

LABELS INCLUDE A QR CODE TO SEE ALL STAGES OF THE WOOL JOURNEY NATIVA™ PROVIDES FULL TRACEABILITY TO OUR SUPPLY CHAIN BY FOLLOWING WOOL ON ITS JOURNEY FROM FARM TO CONSUMER.

Read more from QR code or www.nativapreciousfiber.com



## **2 NATIVA PROTOCOL**

## **GREEN FOOTPRINT**



Awareness of used water and energy drives us to better choices by analyzing all the raw materials water and energy consumption figures. Only 1% of water used by our yarn suppliers is drinking water.

We are committed that all our products fulfill these guidelines:

- · Merino wool is always mulesing-free and chlorine-free production,
- Combed cotton is always Organic,
- All our socks are made in Finland,
- We require ÖKÖTEX-certificate for all our materials,
- Traceability of all materials
- Socks are not prewashed by our factory, they are safe to use without washing. Washing at home with other laundry is enough before the first use.

### WATER

In total we save 1,86 liters of water per each pair, compared to non Nativa origin and socks production with a prewash phase. Each year our way of working saves 700 000 liters of water. By knowing energy and water consumption of each product, we have tools to develop our product range to more environmental direction.

### ENERGY

Energy used in our factory is generated by renewable hydroelectric power-plant. In winter our heat recovery system inside the factory provides 98% of central heating, LED-lights save energy, automated air ventilation system optimizing air flow levels, to keep our production facility good working environment.

### **GREEN FOOTPRINT**

Taking the next step, we are committed to develop our production to even more greener direction. When a product fulfills 3 of the following 4 points, it is granted to have our Green footprint -icon

- NATIVA™ merino wool
- Organic or biodegradable fiber >50%
- Water recycling process in main yarn production >50% recycled
- Recycled material > 20%

## **MADE IN FINLAND**

## **GREEN FOOTPRINT** 3

## **OUTDOORS**



# OUTDOORS

THERMAL 4





THERMAL 3



UphillSport<sup>®</sup> Outdoor category has been inspired by the changing conditions of all four seasons.

This category has all outdoor socks for hiking, walking and trekking.

Finland has four different seasons, spring, summer, autumn and winter. UphillSport collection has been inspired by beautiful Finnish nature and all it's changing colours.

UphillSport<sup>®</sup> outdoor socks are named after beautiful Finnish wilderness locations.

Outdoors category socks have thermal grades 2, 3, 4, 5 (scale 1-5)

UphillSport<sup>®</sup> MALLA Hiking & Walking Fine 3-Layer Liner L3 with Merino Product code E9126



## **Features & Benefits**

- Thin structure Good 'next to skin' feeling
- · 3- layers on heel and toe as reinforcement -Increases durability

## Materials

- 50 % Merino wool, NATIVA™
- 48 % Polyamide
- 2 % Elastane

### Pair weight 45 grams



Sizes: 35-38, 39-42, 43-46, 47-50

## · Seamless toe - Prevents blisters · Y-heel - For better fitting

## **MADE IN FINLAND**

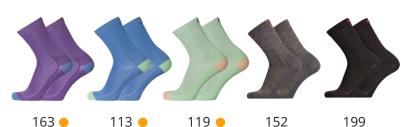


**OUTDOORS** 

4

## **OUTDOORS**







UphillSport<sup>®</sup> **TEIJO** Hiking & Walking 3-layer Liner L3 with Merino Product code E8703



## **Features & Benefits**

- Thin structure Good 'next to skin' feeling
- Seamless toe Prevents blisters
- 3- layer with sole reinforcement -Increases durability

### Materials

- 52 % Merino wool, NATIVA™
- 32 % Polyamide
- 15 % Polypropylene
- 1 % Elastane





**Sizes:** 35-38, 39-42, 43-46, 47-50

UphillSport<sup>®</sup> **POSIO** Trekking 3-layer Duratech L4 with Merino Product code E9189



## **Features & Benefits**

- 3- layer structure Keeps feet warm and dry
- Thin structure Still warm and durable
- Elastic sport shaft Stays up
- Grip on the arch Better fitting
- 3- layer Finnish Army multipurpose sock -Over million pairs sold

### Materials

- 48 % Merino wool, NATIVA™
- 31 % Polyamide
- 20 % Polypropylene
- 1 % Elastane



Pair weight 55 grams

**Sizes:** 35-38, 39-42, 43-46. 47-50

## MADE IN FINLAND

## **OUTDOORS** 5

## **OUTDOORS**

UphillSport<sup>®</sup> SAANA Hiking & Walking M3 Flextech with Merino

Product code men E8386. women E7034



## **Features & Benefits**

- Elastic Flextech structure Guarantees a great fit
- Fitted heel and grip on the arch -Improves mid-foot support
- · Merino on the sole -Improves breathability, softness and warmth

### **Materials**

- 45 % Organic combed Cotton
- 27 % Polyamide
- 26 % Merino Wool, NATIVA™
- 2 % Elastane

Pair weight 68 grams



Sizes: 35-38, 39-42, 43-46

### UphillSport<sup>®</sup> HONKA Trekking M4 **Flextech with Merino** Product code E9277

## **Features & Benefits**

- Elastic Flextech structure Guarantees a great fit
- · Fitted heel and grip on the arch -Improves mid-foot support
- · Merino on the whole sock -Improves breathability, softness and warmth

## **Materials**

- 40 % Merino wool NATIVA<sup>™</sup>
- 40 % Acrylic
- 19 % Polyamide
- 1 % Elastane

### Pair weight 70 grams



Sizes: 35-38, 39-42, 43-46, 47-50

## **MADE IN FINLAND**

# E8386-163



E8386-199





**OUTDOORS** 6

E8386-150

E8386-178

E8386-299

E7034-281

## **OUTDOORS**







164

152

199



UphillSport<sup>®</sup> **REPO** Trekking 4-layer Drytech M4 with Merino and Tencel Product code E9549



## **Features & Benefits**

- 4-layer Drytech moisture transfer Keeps feet warm and dry
- · Elastic shaft and grip on arch and above ankle -Improves fitting and give firm touch
- · Merino Tencel blend all around -Improves breathability, softness and warmth

### **Materials**

- 64 % Merino wool, NATIVA<sup>™</sup>
- 14 % Polyamide
- 10 % Tencel, refibra
- 9 % Polypropylene
- 3 % Elastane

Pair weight 70 grams



**Sizes:** 35-38, 39-42, 43-46, 47-50

### **UphillSport<sup>®</sup> HETTA** Trekking 4-layer Drytech M4 with Upcycled Wool Product code E8905



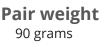
## **Features & Benefits**

- 4-layer Drytech moisture transfer Keeps feet warm and dry
- Fitted heel and grip on the arch -Improves mid-foot support
- Merino on sole -Improves breathability, softness and warmth

## Materials

- 25 % Merino wool, NATIVA™
- 21 % Polyamide
- 20 % RPET, upcycled
- 14 % Upcycled wool
- 11 % Polypropylene
- 7 % Upcycled polyamide
- 2 % Elastane

Sizes: 35-38, 39-42, 43-46





## MADE IN FINLAND

### **OUTDOORS** 7

## **OUTDOORS**

UphillSport<sup>®</sup> VAARU Trekking 4-layer Softech M3 with Merino and Bamboo Product code E8862



### **Features & Benefits**

- · 4-layer Drytech moisture transfer -Keeps feet warm and dry
- · Elastic shaft with soft terry -Improves comfort and wellness for feet
- · Merino on sole -Improves breathability, softness and warmth

### **Materials**

- 40 % Bamboo viscose
- 25 % Merino wool, NATIVA<sup>™</sup>
- 22 % Polyamide
- 11 % Polypropylene •
- 2 % Elastane

### Pair weight 80 grams



Sizes: 35-38, 39-42, 43-46

### UphillSport<sup>®</sup> VIITA Trekking 4-layer Softech M3 with Merino and Bamboo Product code E9190



## **Features & Benefits**

- 4-laver Drytech moisture transfer Keeps feet warm and dry
- Elastic shorter shaft -Improves comfort and wellness for feet
- Improves breathability, softness and warmth

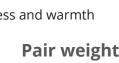
## **Materials**

- 40 % Bamboo viscose
  - 25 % Merino wool NATIVA™
- 22 % Polyamide
- 11 % Polypropylene
- 2 % Elastane





Sizes: 35-38, 39-42, 43-46, 47-50





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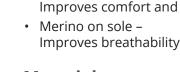
160

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8

## **OUTDOORS**



## **OUTDOORS**









**MADE IN FINLAND** 

160

199

UphillSport<sup>®</sup> VIRVA Hiking & Walking Extra Soft H2 with Bamboo

Product code E8387

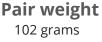


## **Features & Benefits**

- Extra soft bamboo structure Moisture absorption
- Special elastic shaft Stays up without pressure
- Fitted heel and grip on the arch Gives good support

### **Materials**

- 83 % Bamboo viscose
- 15 % Polyamide
- 2 % Elastane





Sizes: 35-38, 39-42, 43-46

UphillSport<sup>®</sup> JULMA Trekking M4 Active **Comfort with Merino** 

Product code E9406



### **Features & Benefits**

- · Wide welt Stays up well and stabilizes pressure
- Seamless toe and fitted heel Prevents blisters
- · All around merino Very warm and comfortable

### Materials

- 48 % Merino wool, NATIVA<sup>™</sup>
- 30 % Polyamide
- 20 % Polypropylene
- 2 % Elastane



Sizes: 35-38, 39-42, 43-46, 47-50

### **OUTDOORS** 9

**Pair weight** 

63 grams

## **OUTDOORS**

### UphillSport<sup>®</sup> NAPA Trekking H5 Extra Warm Flextech with Merino Product code E8392



### **Features & Benefits**

- Special elastic shaft Stays up without pressure
- Fitted heel and grip on the arch Gives good support
- All around merino Very warm and comfortable

### Materials

- 64 % Merino wool, NATIVA™
- 34 % Polyamide
- 2 % Elastane

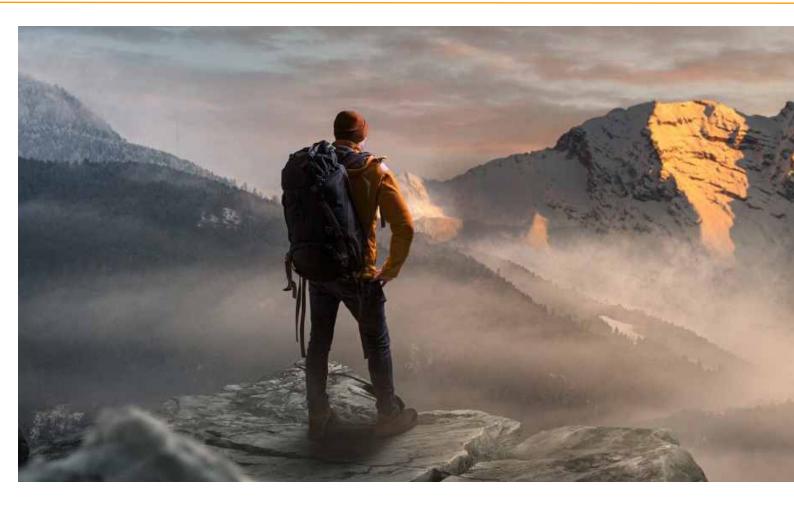
Pair weight 100 grams





9-11 ii 11. 18

Sizes: 35-38, 39-42, 43-46



## **10 OUTDOORS**

# **OUTDOORS**

### UphillSport<sup>®</sup> SUOMU Trekking 4-layer Extra Warm Active H5 with Merino Product code E8634



## **Features & Benefits**

- 4-layer Keeps feet warm and dry
- All around merino Very warm and comfortable
- Strong lycra on the whole shaft -Stays up well and stabilizes pressure

### **Materials**

- 65 % Merino wool, NATIVA™
- 26 % Polyamide
- 8 % Polypropylene
- 1 % Elastane



Pair weight 83 grams

Sizes: 35-38, 39-42, 43-46





152



## **MADE IN FINLAND**

## **OUTDOORS** 11

## **SKI & SNOW**





152

**SKI & SNOW** 

105

12

165

179





UphillSport<sup>®</sup> Ski & Snow collection has been inspired by the challenging conditions of Finnish winter.

In winter air, is dry and cold, so you need warm socks. Feet are always next to snow so you need to have excellent shoes and socks.

UphillSport<sup>®</sup> Ski & Snow socks are named after Finnish Lapland snow sports locations.

Base of the Ski & Snow collection is merino wool together with multi-layer to keep feet warm and dry.

Ski & Snow category socks have thermal grades 3, 4, 5 (scale 1-5)

UphillSport<sup>®</sup> **OUNA** Alpine Ski 4-layer Compression M5 with Merino Product code E8863



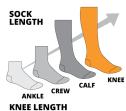
## **Features & Benefits**

- 4-layer sole Keeps feet warm and dry
- Thin shaft with extra compression Fits your tight boot with blood circulation boost
- Fitted heel and grip on the arch Gives good support

### Materials

- 58 % Merino wool, NATIVA™
- 29 % Polyamide
- 10 % Polypropylene
- 3 % Elastane

### Pair weight 84 grams



Sizes: 35-38, 39-42, 43-46

## **SKI & SNOW**

UphillSport<sup>®</sup> HALLA Alpine Ski Pro 4-layer Shin Cushioned L3 with Merino & Quick-Dry Product code E8390



### **Features & Benefits**

- 4-layer sole Keeps feet warm and dry
- Thin shaft with cushion -Fits your tight boot with comfort
- Fitted heel and grip on the arch Gives good support

### **Materials**

- 60 % Polyester, Quick-Dry
- 28 % Merino wool, NATIVA™
- 11 % Polyamide
- 1 % Elastane

Pair weight 80 grams



Sizes: 35-38, 39-42, 43-46

UphillSport<sup>®</sup> **KOTA** Alpine Ski 4-layer Fit M4 with Merino Product code E9565

MULTI-LAYER BRATHABLE THERMAL FITTING THERMAL 4

### **Features & Benefits**

- Thin shaft Fits ski boot without pressure
- All around merino Very warm and comfortable
- Elastane on the whole shaft Stays up well and stabilizes pressure

## Materials

- 60 % Merino wool, NATIVA™
- 28 % Polyamide
- 9 % Polypropylene
- 3 % Elastane



**Pair weight** 

Sizes: 35-38, 39-42, 43-46, 47-50



## MADE IN FINLAND

## SKI & SNOW 13

## **SKI & SNOW**



Product code E8553



### **Features & Benefits**

- 4-layer Keeps feet warm and dry
- All around merino Very warm and comfortable
- Strong elastane on the whole shaft -Stays up well and stabilizes pressure

### Materials

- 60 % Merino wool, NATIVA™
- 20 % Polyamide
- 18 % Polypropylene
- 2 % Elastane

Pair weight 108 grams





W-11 ii 11. 11.

Sizes: 35-38, 39-42, 43-46

## UphillSport<sup>®</sup> **TUNTU** Alpine Ski 4-layer Cushioned Fit M5 with Merino Product code E9544



## Features & Benefits

- 4-layer Keeps feet warm and dry
- All around merino Very warm and comfortable
- Strong elastane on the whole shaft and foot-Stays up well and stabilizes pressure

## Materials

- 60 % Merino wool, NATIVA<sup>™</sup>
- 26 % Polyamide
- 10 % Polypropylene
- 4 % Elastane

### Pair weight 108 grams



Sizes: 35-38, 39-42, 43-46, 47-50

## **MADE IN FINLAND**

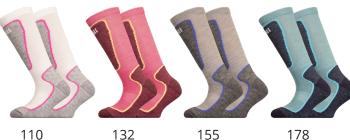


14 SKI & SNOW

## **SKI JUNIOR**

100 129 199

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110

132

178

## UphillSport<sup>®</sup> HALLA Junior Alpine Ski Pro 4-layer Shin Cushioned L3 with Merino & Quick Dry Product code E6656



## **Features & Benefits**

- 4-Layer sole Keeps feet warm and dry
- · Thin shaft with cushion -Fits your tight boot with comfort
- · Fitted heel and grip on the arch Gives good support

### **Materials**

- 60 % Polyester, Quick-Dry
- 28 % Merino wool, NATIVA<sup>™</sup>
- 11 % Polyamide
- 1 % Elastane





Sizes: 28-30, 31-33, 34-36, 37-39

UphillSport<sup>®</sup> VALTA Junior Alpine Ski 4-layer Shin Cushioned M5 with Merino Product code E6663



## **Features & Benefits**

- 4-layer Keeps feet warm and dry
- · All around merino Very warm and comfortable
- Strong elastane on the whole shaft -Stays up well and stabilizes pressure

### Materials

- 60 % Merino wool, NATIVA™
- 20 % Polyamide
- 18 % Polypropylene
- 2 % Elastane



**Pair weight** 

53 grams

Sizes: 31-33, 34-36, 37-39

### **SKI JUNIOR** 15

## **RUN & TRAIL**









UphillSport<sup>®</sup> Run & Trail socks are developed for all active sports, running, xc sports, cycling, MTB, gym etc.

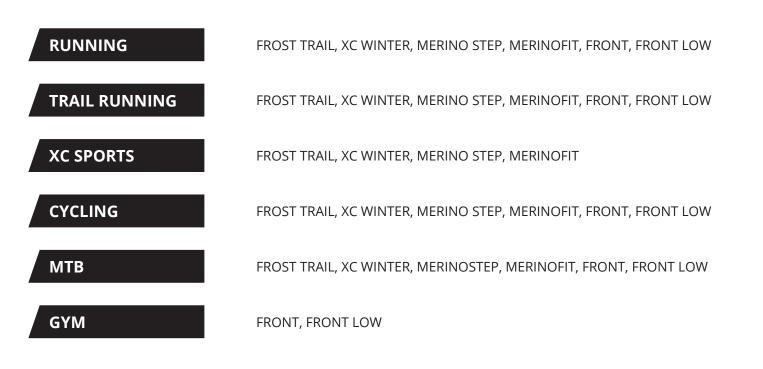
In Finland we do our sports in whatever the weather - including snowy conditions. The performance needs of the socks changes with the weather and the terrain.

100% Synthetic material styles and styles with merino wool makes an all year around collection for sports.

Materials chosen for Run & Trail are thermal, quick drying, breathable, well-fitting and comfortable.

Run & Trail category socks have thermal grades 1, 2, 3 ( scale 1-5 )

### **PRODUCT RECOMMENDATIONS**



16 RUN & TRAIL

## **RUN & TRAIL**



## UphillSport<sup>®</sup> **MERINOFIT** Multisport Compressed L3 with Merino

Product code E9543



## **Features & Benefits**

- Thin and seamless structure Fits tight shoes
- Merino all around Keeps feet warm and dry
- Elastic foot and shaft Stays in place and give support

### Materials

- 63 % Merino wool, NATIVA™
- 34 % Polyamide
- 3 % Elastane



Pair weight 58 grams

**Sizes:** 35-38, 39-42, 43-46, 47-50

UphillSport<sup>®</sup> MERINOSTEP Multisport Comfort M3 with Merino Product code E9539



### **Features & Benefits**

- Seamless structure Prevents blisters
- Merino all around with terry foot Keeps feet warm and
- Elastic shaft Stays in place and give support

### Materials

- 52 % Merino wool, NATIVA<sup>™</sup>
- 45 % Polyamide
- 3 % Elastane

Pair weight 58 grams



Sizes: 35-38, 39-42, 43-46, 47-50





299 🗕

199 🔴

## RUN & TRAIL 17

## MADE IN FINLAND

210 •

## **RUN & TRAIL**



UphillSport<sup>®</sup> WINTER XC Running 2-layer Fit L2 with Merino

Product code E8394



### **Features & Benefits**

- Thin 2-layer structure Fits tight shoes
- · Merino on the sole Keeps feet warm
- Elastic sport shaft Stays up

### **Materials**

- 65 % Polypropylene
- 16 % Merino wool, NATIVA<sup>™</sup>
- 16 % Polyamide •
- 3 % Elastane





Sizes: 35-38, 39-42, 43-46

## UphillSport<sup>®</sup> FROST TRAIL Running 2-layer Ventilated L3 with Merino Product code E8714



## **Features & Benefits**

- Y -heel structure Maximizes fit during movement
- · Special ventilation Moisture release
- · Merino wool body Keeps feet warm

## **Materials**

- 48 % Merino wool, NATIVA<sup>™</sup>
- 50 % Polyamide
- 2 % Elastane

### Pair weight 43 grams



155 199

132

100

177

299

## 152



Sizes: 35-38, 39-42, 43-46. 47-50



**RUN & TRAIL** 18

## **RUN & TRAIL**



200

200



250

299

299

UphillSport<sup>®</sup> FRONT LOW Running Fit L1 with Quick-Dry

Product code E9192



## **Features & Benefits**

- · Seamless toe and a Y -heel Prevents blisters
- · Padding on the step More comfort
- · Quick-Dry treatment Moisture resistant
- Durable materials Run over 2000km without holes

### **Materials**

- 60 % Polypropylene
- 37 % Polyamide Quick-Dry
- 3 % Elastane





Sizes: 35-38, 39-42, 43-46, 47-50

UphillSport<sup>®</sup> FRONT Running Fit L1 with Quick-Dry

**Product code E9191** 



## **Features & Benefits**

- · Seamless toe and a Y -heel Prevents blisters
- · Padding on the step More comfort
- Quick-Dry treatment Moisture resistant
- Durable materials Run over 2000km without holes

### **Materials**

### **Pair weight**

- 65 % Polypropylene
- 32 % Polyamide, Quick-Dry
- 3 % Elastane



Sizes: 35-38, 39-42, 43-46, 47-50

### 35 grams



19

## **RUN & TRAIL**

## **MADE IN FINLAND**

250

## **MERINO LIGHT**

## UphillSport® Lifestyle Merino LIGHT L3 traceable, mulesing free NATIVA™ Merino wool, smooth structure Product code E8277

### **Features & Benefits**

- Thin structure with elastic materials Nice 'next to skin' feeling
- Merino wool breathes Keeps your feet warm and dry
- Merino wool is NATIVA<sup>™</sup> certified and mulesing free A sustainable and safe product

35-38, 39-42, 43-46, 47-50

Seamless toe - Smooth feeling

Sizes:

20

EN FOO

Materials: 56 % Merino wool, NATIVA™, 41 % Polyamide, 3 % Elastane











Pair weight:

29 grams



## MERINO LIGHT

## **MERINO SPORT**

## UphillSport® Lifestyle Merino SPORT M3 traceable, mulesing free NATIVA™ Merino wool, in a ribbed structure Product code E9125

### **Features & Benefits**

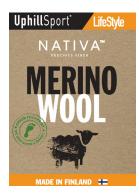
- Sport structure with elastic materials Nice 'next to skin' feeling
- Merino wool breathes Keeps your feet warm and dry
- Merino wool is NATIVA<sup>™</sup> certified and mulesing free A sustainable and safe product
- Seamless toe Smooth feeling







**Pair weight:** 



Materials: 52 % Merino wool, NATIVA™, 47 % Polyamide, 1 % Elastane

Sizes: 35-38, 39-42, 43-46, 47-50 54 grams EN FOO E9125-110 Off white E9125-125 Yellow E9125-137 Blush E9125-152 Mid grev E9125-177 Turquoise E9125-121 Ocher E9125-165 Seaport E9125-155 Light grey E9125-199 Black

## **MADE IN FINLAND**

## **MERINO SPORT** 21

## **MERINO SPORT**

ERINOWOOL

## **UphillSport® Lifestyle Merino SPORT STRIPES M3** traceable, mulesing free

NATIVA<sup>™</sup> Merino wool, in a ribbed structure Product code E9519

## **Features & Benefits**

- Sport structure with elastic materials Nice 'next to skin' feeling
- Merino wool breathes Keeps your feet warm and dry
- Merino wool is NATIVA<sup>™</sup> certified and mulesing free -A sustainable and safe product
- Seamless toe Smooth feeling

Materials: 52 % Merino wool, NATIVA<sup>™</sup>, 47 % Polyamide, 1 % Elastane

Sizes: 35-38, 39-42, 43-46, 47-50

E9526-210





E9526-310







**Pair weight:** 

54 grams

**22 MERINO SPORT** 

## **MERINO SPORT**

## **UphillSport® Lifestyle Merino SPORT BARS M3** traceable, mulesing free NATIVA<sup>™</sup> Merino wool, in a ribbed structure Product code E9526

### **Features & Benefits**

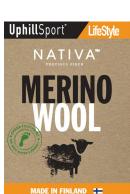
- Sport structure with elastic materials Nice 'next to skin' feeling .
- Merino wool breathes Keeps your feet warm and dry •
- Merino wool is NATIVA<sup>™</sup> certified and mulesing free -. A sustainable and safe product
- Seamless toe Smooth feeling

Materials: 52 % Merino wool, NATIVA™, 47 % Polyamide, 1 % Elastane

Sizes: 35-38, 39-42, 43-46, 47-50

# MERINOWOOL SOCK LENGTH

CALF CREW ANKLE CREW LENGTH



54 grams

**Pair weight:** 



## **MADE IN FINLAND**

## **MERINO SPORT 23**

## LIFESTYLE PATTERNS

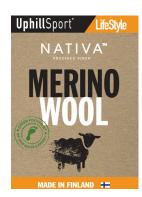
## UphillSport® Lifestyle Merino Patterns L3 from traceable, mulesing free NATIVA™ Merino wool, smooth structure

### **Features & Benefits**

- Thin structure with elastic materials Nice 'next to skin' feeling
- Merino wool breathes Keeps your feet warm and dry
- Merino wool is Nativa certified and mulesing free A sustainable and safe product
- Seamless toe Smooth feeling







 Materials:
 58 % Merino wool NATIVA™, 40 % Polyamide, 2 % Elastane

 Sizes:
 35-38, 39-42, 43-46, 47-50







E9399-155 Sand TIGER



E9395-160 Navy MOUNTAINS











### E9395-199 Black MOUNTAINS

## **24 LIFESTYLE PATTERNS**

## **LIFESTYLE PATTERNS**





E9394-145 Brown EAGLE



E9394-155 Grey EAGLE



E9398-199 Black RAINBOW HEARTS



E9396-162 Blue PATH



E9397-155 Grey CROCODILE



E7436-195 Sand AUTUMN STAR



E9396-777 Green PATH



E9397-152 Mid Grey CROCODILE



E7436-155 Grey AUTUMN STAR

## **MADE IN FINLAND**

## LIFESTYLE PATTERNS 25

## **HUNT & FISH**





FOO

UphillSport<sup>®</sup> Hunt & Fish collection is designed for the wilderness.

Hunting & Fishing are sports for those who want to spend time outdoors with no rush - no matter what the weather brings.

Multi-layer systems with 4-layers are recommended for your waterproof shoes. Inari sock has high amount of merino wool to make extreme cold weather more enjoyable.

Socks need to be warm, breathable, comfortable and very durable.

Hunt & Fish category socks have thermal grade 5 ( scale 1-5 )

UphillSport<sup>®</sup> **AAREA** Hunting & Fishing 4-layer Active Fit M5 with Merino **Product code E8719** 



### **Features & Benefits**

• 4-layer Drytech moisture transfer – feet warm and dry

Keeps

- Fitted heel and grip on the arch -Improves mid-foot support
- Sole area is merino Improves breathability, softness and warmth

### **Materials**

- 60 % Merino wool, NATIVA™
- 20 % Polyamide
- 18 % Polypropylene
- 2 % Elastane



Pair weight 81 grams

**Sizes:** 35-38, 39-42, 43-46, 47-50

# 26 HUNT & FISH

777

199

140

## **HUNT & FISH**

UphillSport<sup>®</sup> ROVA Hunting & Fishing 4-Layer Cushioned H5 with Merino Product code E9091



## **Features & Benefits**

- 4-layers Keeps feet warm and dry
- All around merino Breathable, warm and comfortable
- Extra cushion on the shin More comfort
- Strong elastic grip on the arch and top of ankle -Stays well on place and improves comfort

### **Materials**

- 63 % Merino wool, NATIVA<sup>™</sup>
- 25 % Polyamide
- 10 % Polypropylene
- 2 % Elastane

Pair weight 102 grams



Sizes: 35-38, 39-42, 43-46, 47-50

UphillSport<sup>®</sup> INARI Hunting & Fishing Extra Thick H5 Active Fit Boot with Merino Product code E8558



## **Features & Benefits**

- · All around merino Very warm and comfortable
- Fitted heel Gives good support
- Strong elastane on the whole shaft -• Stays up well and stabilizes pressure

### Materials

- Pair weight
- SOCK LENGTH KNEE ANKLE CREW CALE CALF LENGTH

**Sizes:** 35-38, 39-42, 43-46, 47-50



**MADE IN FINLAND** 

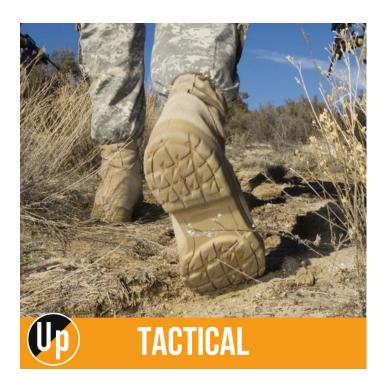
## HUNT & FISH 27

- 190 grams
- 74 % Merino wool, NATIVA<sup>™</sup>
- 25 % Polyamide
- 1 % Elastane

140 199 777

# **Uphill**Sport®

## TACTICAL





HERMAL 1









UphillSport<sup>®</sup> Tactical collection is based on our experience with the Finnish military. We have produced more than 1 million pairs for the Finnish Defence forces.

Co-operation in development and understanding the battlefield demands makes our Tactical socks the best sock a soldier can have.

Weather conditions in Finland are extremely challenging. Temperatures vary from -52 °C to +35 °C, which creates high performance demand for all equipment.

Socks need to be warm, breathable, comfortable and very durable.

Tactical category socks have thermal grades 1, 2, 3, 4, 5 (scale 1-5)

UphillSport<sup>®</sup> CONTACT Tactical L1 liner with Polypropylene Product code E8731



## **Features & Benefits**

- Thin ventilated structure Keeps feet dry
- · Antibacterial Prevent smell and odour
- · Seamless toe and fitted heel Stays well in place

## Materials

• 92 % Polypropylene, siltex

7 % Polyamide

1 % Elastane

### Pair weight 31 grams



Sizes: 35-38, 39-42, 43-46, 47-50

## **MADE IN FINLAND**





199

## TACTICAL



UphillSport<sup>®</sup> **COMBAT** Tactical 3-Layer Duratech L2 with Bamboo Product code E8859



### **Features & Benefits**

- 3- layer structure Keeps feet warm and dry
- Thin structure Soft and durable
- Elastic sport shaft Stays up

## Materials

- 60 % Bamboo viscose
- 20 % Polypropylene, siltex
- 19 % Polyamide
- 1 % Elastane

Pair weight 57 grams



**Sizes:** 35-38, 39-42, 43-46, 47-50

UphillSport<sup>®</sup> **COMBAT** Tactical 3-Layer Duratech L4 with Merino Product code E8732



## **Features & Benefits**

- 3- layer structure Keeps feet warm and dry
- Thin multi-layer structure Warm and durable
- Elastic sport shaft Stays up

# Finnish military Combat sock model 2005, over 1 million pairs sold with 0 % returns

### Materials

- 48 % Merino wool, NATIVA<sup>™</sup>
- 31 % Polyamide
- 20 % Polypropylene, siltex
- 1 % Elastane



Pair weight 53 grams

Sizes: 35-38, 39-42, 43-46, 47-50





## MADE IN FINLAND

## TACTICAL

Recommended by the Netherlands Marine Corps



Operator socks are available also in navy, olive, grey with 500 pairs MOQ.

**30 TACTICAL** 



UphillSport<sup>®</sup> **OPERATOR** Tactical 4-Layer Comfort H3 with Bamboo and Merino, Knee Product code E8894



## **Features & Benefits**

- 4- layers Keeps feet warm and dry
- Sole area is merino Breathable, warm and comfortable
- Bamboo absorbs high volume of moisture -Keeps boots dry
- Strong elastane with cushioned shaft -Stays up and improves comfort

### Materials

- 52 % Bamboo viscose
- 20 % Merino wool, NATIVA™
- 14 % Polyamide
- 10 % Polypropylene, siltex
- 4 % Elastane



CREW

KNEE

Pair weight

Sizes: 35-38, 39-42, 43-46, 47-50 KNEE LENGTH

## UphillSport<sup>®</sup> **OPERATOR** Tactical 4-Layer Comfort H3 with Bamboo and Merino, Calf **Product code E8893**



## **Features & Benefits**

- 4-layers Keeps feet warm and dry
- Sole area is merino Breathable, warm and comfortable
- Bamboo absorbs high volume of moisture Keeps boots dry
- Strong elastane with cushioned shaft -Stays up and improves comfort

## Materials

- 50 % Bamboo viscose
- 22 % Merino wool, NATIVA™
- 14 % Polyamide
- 11 % Polypropylene, siltex
  - 3 % Elastane

### Pair weight 123 grams



Sizes: 35-38, 39-42, 43-46, 47-50

## TACTICAL



### UphillSport<sup>®</sup> **OPERATOR** Tactical 4-Layer Comfort H3 with Bamboo and Merino, Crew **Product code E8892**



### **Features & Benefits**

- 4- layers Keeps feet warm and dry
- Sole area is merino Breathable, warm and comfortable
- Bamboo absorbs high volume of moisture -Keeps boots dry
- Strong elastane with cushioned shaft -Stays up and improves comfort

### Materials

Pair weight 110 grams

- 47 % Bamboo viscose
  24 % Merino wool, NATIVA™
- 15 % Polyamide
- 12 % Polypropylene, siltex
- 2 % Elastane



**Sizes:** 35-38, 39-42, 43-46, 47-50 **CREW** 



Netherlands Marine Corps ran the World Record in speedmarch 2020 with UphillSport OPERATOR socks and backpack of 18.1kg, time 03:59.

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## MADE IN FINLAND

## **TACTICAL**



## UphillSport<sup>®</sup> KLICKS Tactical M4 Active **Comfort with Merino**

Product code E8857



### **Features & Benefits**

- · Elastic shaft Stays up well and stabilizes pressure
- · Seamless toe and fitted heel Prevents blisters
- · All around merino Very warm and comfortable

### **Materials**

- 50 % Merino wool, NATIVA<sup>™</sup>
- 28 % Polyamide
- 20 % Polypropylene, siltex
- . 2 % Elastane



Pair weight

Sizes: 35-38, 39-42, 43-46, 47-50

### UphillSport<sup>®</sup> OPS Tactical 4-layer Drytech M5 with Merino Product code E8737



## **Features & Benefits**

- · 4- layer Drytech moisture transfer -Keeps feet warm and dry
- · Fitted heel and grip on the arch -Improves mid-foot support
- Sole area is merino -Improves breathability, softness and warmth

## **Materials**

- 60 % Merino wool, NATIVA™
- 29 % Polyamide
- 10 % Polypropylene, siltex .
- 1 % Elastane



Pair weight



Sizes: 35-38, 39-42, 43-46, 47-50

## **MADE IN FINLAND**



192 199 777

## TACTICAL



### UphillSport<sup>®</sup> **ARCTIC** Tactical H5 Extra Thick Active Fit Boot with Merino **Product code E8734**



## **Features & Benefits**

- All around merino Very warm and comfortable
- Fitted heel Gives good support
- Strong Lycra on the whole shaft -Stays up well and stabilizes pressure

### Materials

- 74 % Merino wool, NATIVA™
- 25 % Polyamide
- 1 % Elastane





美

Sizes: 35-38, 39-42, 43-46, 47-50

## **INSPIRATION - ARCTIC**

"村"城;

Arctic is designed for the harshest cold conditions.

- Ice and snow emit frost and cold towards your boots
  - Arctic sock is inspired by the moist, cold, icy and windy climate of the Arctic terrain
  - This climate sets high standards for your clothing The Arctic sock answers this challenge

## **MADE IN FINLAND**



### MADE IN FINLAND



## UNIQUE INNOVATIVE MULTI-LAYER STRUCTURE

## **1. MOISTURE CONTROL**

- Firstly, the inner layer is responsible for transferring moisture away from the skin.
- This layer is a critical component for all socks used in conditions where the skin sweats.

Materials: Polypropylene

## 2. WARMING & COOLING

- The second layer controls moisture and temperature.
- Different materials have unique properties which can be used to warm, cool, transfer moisture and add comfort.

Materials: merino Wool, bamboo, cotton, upcycled yarns

### **3. DURABILITY & FLEXIBILITY**

- The third inner layer works as protection against rubbing.
- This layer is also used to add colour and will keep the colours vivid after numerous washes.

Materials: Polyamide

### 4. EXTRA WARMING

• The fourth layer can be extra wool for warmth against the cold coming up from the ground. Merino Wool terry is knitted on the outside and inside to replace a polyamide layer. *Materials: merino wool* 

## **TECHNICAL FEATURES & MATERIAL ICONS**



Sock is knitted with a seamless toe area. True linking makes the toe area comfortable.



For better fitting on the heel area, we use Y shaped knitting. Important with shaftless socks.



Socks need to be at one with your feet. By adding elastic yarns in the right places you can feel your feet with the right fit and grip.



Structures and materials are breathable to keep your feet dry. Ventilated structure.



OLIICK-DRY

Quick-Dry treatment gives moisture protection to Polyamide or Polyester yarns. This is an extra treatment during the yarn dying process.



The Multi-layer structure brings the best out of the materials. Yarns are knitted into layers to maximize breathing and durability.



For cold conditions we have selected materials that work together and keep the freeze outside.



NATIVA<sup>™</sup> Merino wool is warm, itchy free, breathable and traceable from farm to socks knitting. Your can reduce washing times by ventilating after daily use.



Upcycled wool tri-blend from Recover<sup>®</sup> 35 % upcycled wool, 50 % RPET, 15 % polyamide



All our combed cotton is more sustainable GOTS certified Bio / Organic cotton.

## **34 INNOVATION & ICONS**

## **INNOVATION & ICONS**

## SPECIFICATIONS

### THICKNESS

**Light (L)** socks are knitted flat, designed to fit the foot perfectly.

**Medium (M)** socks have terry knitting on the sole area.

**Heavy (H)** socks are full terry or partial terry on the foot or on the shaft.

Pair weight is shown with all products in grams.

### **THERMAL GRADES**

UphillSport socks have thermal grades from **1 to 5**, No 1 being the coolest and No 5 the warmest.

The grade is determined by the structure and material combination.

A multi-layer structure gives a higher thermal grade compared to similar thickness socks. With multi-layer we can make a warm sock, however thin in structure.

Socks have an identifier in the name:

For example '**M3**' = Medium thickness, thermal grade 3 For example '**H5**' = Heavy thickness, thermal grade 5

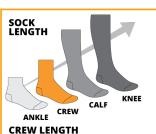
### LENGTHS

The length of the sock is described as:

**INTERNATIONAL SIZE GUIDES** 



Ankle just above the ankle.



**Crew** well over the ankle bone.



**Calf** mid-length of the calf muscle.



Knee all the way up just below the knee.

oort.	Eu sizes		<ul> <li>▲ ▲</li> <li>▲ ▲</li> <li>▼ ►</li> <li>▼ ►</li> <li>■ ↓</li> <li>■ ↓</li></ul>		Us s	sizes
Uphill <sub>SDO1</sub>	Kids	Adults	Kids	Adults	Kids	Women Men
141	28 - 30	35 - 38	9 - 11.5	2.5 - 5	10 - 12.5	5 - 6 3.5 - 6
	31 - 33	39 - <b>42</b>	12 - 2	5.5 - 8	13 - 2	8-10.5 6.5-9
	34 - 36	43 - 46	2.5 - 4	8.5 - 11	2.5 - 4.5	9.5 - 12
/ ==	37 - 39	47 - 50	4.5 - 5.5	<b>12 - 14</b>	5 - 8	<b>12</b> .5 - <b>1</b> 5.5
* TEHTY SUDMESSA MADE IN FINLAND			Up)		Up	

## MEDIUM 2 1 3

SOCK THICKNESS

LIGHT 1



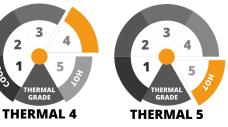


THERMAL 1

GRADE THERMAL 2



THERMAL 3



## MADE IN FINLAND

## **INNOVATION & ICONS 35**

## **SUSTAINABILITY**

COMMITMENT	UphillSport entrepeneurs, board, management and personnel are passionately committed to our sustainability program.	
ENVIRONMENT	Durability is as a key factor in product development. Made with quality materials, unique knitting technology. Goal for long lasting durable products.	
MATERIALS	We use only ÖKÖTEX - materials, sustainable choices: Main yarn Nativa™ merino wool, cotton GOTS, recycled wool, recycled Polyamide, Tencel™ Refibra®.	
TRACEABILITY	Traceability from production details in all stages. Nativa <sup>™</sup> traceability program for wool. Transparency goal is to open the supply chain to consumers online.	
	ocial responsibility, commitment to workers, no child labor, no ib contractors, material suppliers selection. Currently our average ctory worker relationship is 15 years.	
<b>ENERGY</b> Energy saving program, heat recovery system inside the factory provides 98% of central heating, LED lights for energy saving, automated air ventilation system optimazing air flow levels.		
	ion second quality is less than 1,5% due to 3-stage quality control. f our production waste is recycled or re-used. Money saved from given to our personnel with bonuses.	

## **UPHILLSPORT® COMMITMENT TO STANDARDS AND PROGRAMS**

ISO 9001

**BUREAU VERITAS** 

### ISO 9001:2015

Our certificate includes production, material sourcing, sales, customer service and marketing.

All products are individually quality checked and controlled.

## **OEKOTEX 100**

OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100

We use only yarns with a valid standard. All yarns are safe to use even for sensitive skin. Standards are updated every 12 months.

## MADE IN FINLAND

All our products are produced in our own factory in Finland since 1996. We are certified to the association for Finnish work and have the permit to use a Finnish key flag on our products.



### NATIVA™

UphillSport<sup>®</sup> sustainability programmes merino step: UphillSport is the first socks



factory in Europe to be certified to NATIVA<sup>™</sup> system. NATIVA<sup>™</sup> certifies the traceability, knowing their farmers and their lives, we all share the passion for high quality wool. The Nativa traceable wool comes from Uruguay. Merino wool is spun to yarn in Czech Republic by Schoeller. Nativa merino wool is really sustainable and chlorine free. More about the protocol on pages 2 and QR code on back cover.



## **RECOVER**®

UphillSport<sup>®</sup> sustainability programmes upcycle step: The Recover<sup>®</sup> Colorblend<sup>®</sup> process allows consistent color matching with no water or chemical dye stuffs applied to the recover<sup>®</sup> yarns. With Recover<sup>®</sup> yarns we produce the lowest environmental impact socks.

## **36 SUSTAINABILITY**

## MATERIALS



## QUALITY MATERIALS MATTER

### NATURAL FIBERS

**NATIVA™ Merino wool** is very warm and comfortable to the skin. The yarn is breathable; wool dries fast and is naturally odor repellant. Wool can absorb almost one-third of its own weight in water and still be warm.

We mainly use a blend of 80% merino wool + 20% biodegradable polyamide. This combination increases the durability of the socks, and socks still have a high wool percentage. All merino wool is Nativa certified and mulesing free. The sheep are not harmed while shearing the wool. Nativa merino wool is really sustainable and chlorine free.

**Bamboo viscose** has a high moisture absorption value and feels ultra-soft. It absorbs six times more moisture than cotton. Bamboo also has its environmental advantages: renewable and rapidly replenishable, it is an alternative to plastic fibers.

**Organic Combed cotton - GOTS** has a fine touch quality, good durability and softness. Combed cotton is a natural fiber that is neutral to thermal grade. For more sustainability we use only GOTS certified Bio / Organic cotton.

**Alpaca** fiber is naturally water-repellent and fire resistant. It keeps your feet warm and dry. Alpaca fibers have no lanolin, and are therefore hypoallergenic. This makes alpaca highly suitable for sensitive and dry skin.

### **RECYCLED FIBERS**

**Recover**<sup>®</sup> material are upcycled and environment friendly. They are free of hazardous substances, and exceeds ZDHC and Reach Compliance.

\*These statements have been calculated through LCA work, verified by Universitat de València and NESCO.

**RWool - Upcycled wool tri-blend** is an upcycled blend of post-industrial wool cutting scraps, recycled PET bottles, and Nylon 6.6, designed for maximum strength and softness.

**Tencel<sup>™</sup>** Techology involves upcycling cotton scraps from pre- and post-consumer cotton textile waste. Wood pulp is added then with 30% proportion of recycled textile pulp. Final product is **Tencel<sup>™</sup>** new virgin Lyocell fibers that are combined with merino wool by Schoeller.

### SYNTHETIC FIBERS

**Polyamide, Nylon 6.6** is mainly used as c yarns to bring the sock better fitting and durability. Polyamide is a generic designation for a family of synthetic polymers. This yarn is very durable, holds the colors well after many washing times and provides good elongation.

**Polyester with Quick-Dry** treatment that makes the yarn more tolerant to moisture. Polyester is a generic designation for a family of synthetic polymers. This yarn is very durable, holds colours well after many washing times and provides good elongation. Elongation and durability for high performance socks is made with Polyester Quick Dry.

**Polypropylene, Prolen**<sup>®</sup> is used as a major moisture transfer factor in our multi-layer structure. The water absorption index of polypropylene is almost nil and durability value high. Polypropylene is a massdyed polypropylene multifilament yarn. Production and PROLEN<sup>®</sup> YARN itself respect the environment in order to preserve it untouched for our future generations. Prolen yarn is BlueSigned.

**Elastane yarns** yarns are covered with polyamide to bring more flexibility and a great fitting features to our socks. Lightweight and nearly invisible, elastic fibers became the active ingredient in our clothes and revolutionized the way we wore them. Socks have elastane in different places depending on the sock.

### WASHING



UphillSport<sup>®</sup> socks are suitable for a 40 degree machine wash. Tumble drying is not recommended. Socks may appear smaller after washing - it is recommended that you re-form the socks after washing for a better fit. Many socks have elastic yarns and because of this, they may seem smaller than they really are. Merino wool properties get even better after usage and washing. Please note! Alpaca wool is recommended for washing in 30 degree machine wash.

## **MADE IN FINLAND**

## **MATERIALS 37**

## **ONLINE MATERIALS**

## ONLINE MARKETING ASSETS

### **PRODUCT PICTURES**



### SOCIAL MEDIA AND LIFESTYLE IMAGES

Marketing images for social media, Ads and newsletters are available in our marketing assets bank. We update the asset continuesly for customers to use them freely with selling UphillSport products.



facebook: @uphillsport.fi @sukkamestarit.fi



image bank: illustrations and product pictures



instagram: @uphillsport.fi @sukkamestarit



## **38 ONLINE MATERIALS**

## **DISPLAY CONCEPT**

## **DISPLAY CONCEPT**

### **LARGE - FLOOR DISPLAY**



Product merchandising on free standing display. Adjustable to 3 or 4 rows per side, max 16 hooks per side, two sides, total 32 hooks fits 6-12 products per hook. Max load 384 pairs.

3 rows for knee -lenght socks, 4 rows for ankle, crew and calf -lenght socks.

Recycled paper leg forms with bottom magnet available to show product with 360 degrees.

Display is long lasting and can be adjusted with seasonal collection.

60cm

86cm

50cm

170cm

Easy assembly without tools or glue. Option for poster to sides of the display

Stand dimensions:

- Widht
- Depth
- Height
- Legs height
- Total height 230cm

**SMALL - TABLE X-DISPLAY** 



Product merchandising on table display. 4 sections with 4 hooks per section. Total of 16 hooks fits 6-12 products per hook.

Max load 192 pairs.

Recycled paper leg form with bottom magnet available to show product with 360 degrees.

Easy assembly without tools or glue.

Stand dimensions:

• Widht	56cm
• Depth	56cm
<ul> <li>Height</li> </ul>	40cm
<ul> <li>Legs height</li> </ul>	50cm
<ul> <li>Total height</li> </ul>	90cm

 Total height 90cm

### **SALES CONTACTS:**

New sales areas

Factory and Export Director Jani Tarkki email: jani@uphillsport.fi mob: +358 40 8418 632

Customer service & product support

email: uphillsport@sukkamestarit.fi

sukkamestarit.com

### **Factory & Head Office**

Sukkamestarit Oy (Ltd) Kuukuja 2-4 33420 Tampere - Finland tel. +358 3 347 5000 VAT: FI21438175

### SALES GERMANY

Gerda Gratzl email: g.gratzl@go4brands.de mob: +49 (0)160 99 13 14 81

### **SALES UK & IRELAND**

Antti Kohvakka email: antti@uphillsport.fi mob: + 44 79 82 42 7450

### SALES DENMARK

POC Distribution ApS email: Info@pocdistribution.dk mob: + 45 36 4667 00

### SALES ISRAEL

One House / Adam Ruskin email: adam@onehouse.co.il mob: + 972 52 381 7847

### **SALES BENELUX & FRANCE**

Marcel Roumen email: marcel@uphillsport.fi mob: +31 64 54 667 84

### SALES FRANCE Rhone / Alps area

**GT Conseption Distribution** email: jacquetthomas@hotmail.com mob: +31 64 546 6784

### SALES SWITZERLAND

PPS Sportsgoods AG email: info@pps-sportsgoods.com tel: + 41 41 783 83 83

### SALES TAIWAN

JJSJ Outdoor Adventure Co., Ltd email: frankshen.emjjsj@gmail.co Tel: 06-3312211 / 572183381

